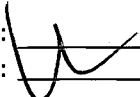
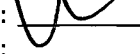


Date: Friday, 18/04/2008 2:38:21 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: PB67-43001
Job Number	: 38686		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: PB6743001173
This Issue	: 18/04/2008 S.O. No. :	Drawing Number	: PB67-43001-173
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	: 	Due Date	: 25/04/2008 Qty: 1 Um: Each
Checked & Approved By	: 		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET
 CUT PER DRWG
 PB67-43001 REV.B

HB 8-4-22

2.0	M2024T3S032	2024-T3 .032 sheet
-----	-------------	--------------------



Comment: Qty.: 0.2000 sf(s)/Unit Total: 0.2000 sf(s)
 2024-T3 .032 sheet

10555 HB 8-4-22

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



HB 8-4-22

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

S 08/04/22 (S)

5.0	BRAKE NC	NC BRAKE
-----	----------	----------



Comment: NC BRAKE
 BEND PER DRWG B67-43001 REV.B1

S 08/04/23

6.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

S 08/04/23 (S)

Date: Friday, 18/04/2008 2:38:22 PM
User: Linda Lacelle

Process Sheet

30 min

29/04/2008

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: PB67-43001

S.147 10.49

Job Number: 38686

Part Number: PB6743001173

#1 318.9 F

#2 PB6743001173 F

#3 B38686 F

#4 B38686 F

Job Number:



Seq. #: Machine Or Operation: Description :

7.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1
ACID ETCH AND ALODINE

FZ 08/04/29 ①

8.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-04-29 (X)

9.0 POWDER COATING POWDER COATING



Comment: POWDER COATING
GREEN SANDTEX PER QSI005

FZ 08/04/29 ①

10.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-04-29 (X)

11.0 PG PURCHASING



Comment: PURCHASING
ISSUE P.O. 6208
TULMAR - FOAM & FABRIC

CZ 08/04/29 ①

12.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

RECEIVE AND INSPECT FOR
TRANSIT DAMAGE

PC 8/5/12 ①

13.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

S 08/05/12 (X)

14.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
ID & STK

PC 8/5/12 ①

Date: Friday, 18/04/2008 2:38:22 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: PB67-43001

Job Number: 38686

Part Number: PB6743001173

Job Number:



Seq. #:

Machine Or Operation:

Description :

15.0

QC21

FINAL INSPECTION/W/O RELEASE



08/05/14 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



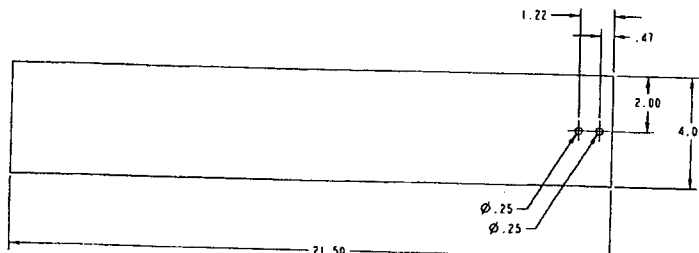
h 08.05.13

DND pump

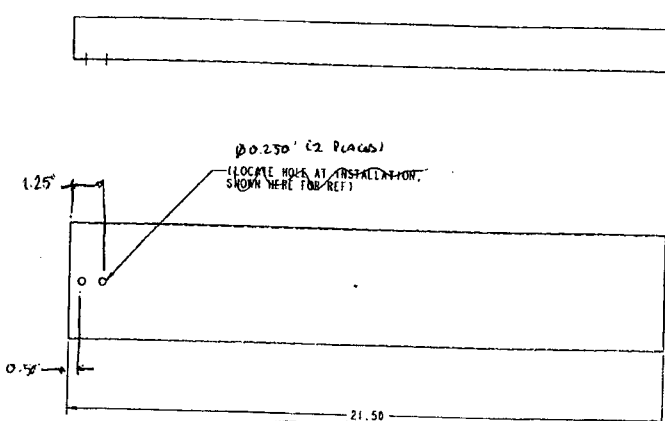
RELEASED
Oct 11 20

10085

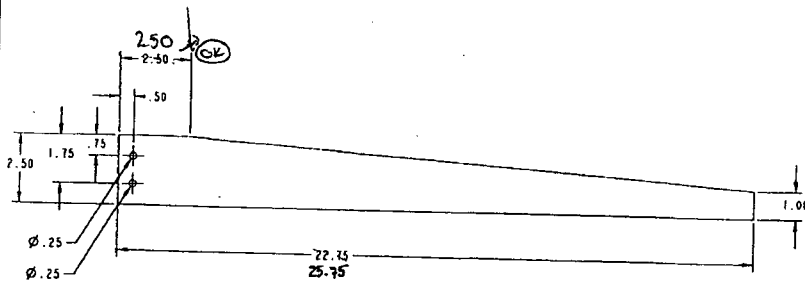
1.60
10085 Oct 23



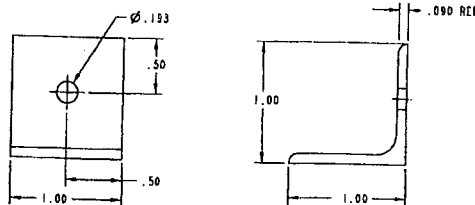
② -169 LONG SUPPORT PLATE
MATL: .090 THK, 6061-T6, 00-A-250/11
SCALE 0.500



② -173 COVER PLATE
MATL: .032 THK, 2024-T3, 00-A-250/4
SCALE 0.500



④ -167 LONG SIDE PLATE
MATL: .125 THK, 6061-T6, 00-A-250/11
SCALE 0.500



② -171 MOUNTING PLATE
MATL: AND10133-1002, 6061-T6, 00-A-200/8F
ALT MATL: .090 THK, 6061-T6, 00-A-250/11
SCALE 2.000

PREMIER AVIATION, INC.
2825 Aviation Parkway, Grand Prairie, Texas 75052
DATE: 08/10/87 BY: DLOSUV8
SCALE: 1"=1" INDEX: 27 OF 45

ORIGINAL

PG 27

☒ First Article ☐ Prototype

Measured by: IB		Audited by: d		Prototype Approval: 2/	
Date: 8-4-23		Date: 8/4/23		Date: 1/7	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID: CATULSAF1123HAW
email: info@tulmar.com

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Packing Slip No.

29017

Ship Date

12-May-08

Ship To:

Dart Aerospace
1270 Aberdeen Street
Att: Linda Lacelle
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.

21329

Order Date

24-Apr-08

Customer No.

CDART100

Sales Rep.

Barney Bangs

Customer PO Number

00006208

Ship Via

Pick-Up

PPD/COL

Release Note No.

R92-29017

Item No.

Description

Qty

UOM

Qty Shipped/Returned

Qty Backordered

As per Quote 08-5029

8421-103

Dart Blade Fold Kit - Pad #4/

Drawing No: (Ref B67-43001-181 Rev B1)

DWG Rev: A

1

EA

1

Comments:

Lot No: BATCH0000000002 Qty: 1

8421-104

Dart Blade Fold Kit - Pad #5/

Drawing No: (Ref B67-43001-173 Rev B1)

DWG Rev: A

1

EA

1

Comments:

Lot No: BATCH0000000004 Qty: 1



RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MIDI: CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

Release Note No.

R92-29017

Ship Date

12-May-08

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace
1270 Aberdeen Street
Att: Linda Lacelle
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.	Customer PO Number	Ship Via	Packing Slip No.	Item No.	Qty	UOM	Qty Shipped/Returned	Qty Backordered
21329	24-Apr-08	CDART100	Barney Bangs	00006208	Pick-Up	29017					
Description											

8421-103
Dart Blade Fold Kit - Pad #4/
Drawing No: (Ref B67-43001-181 Rev B1)
DWG Rev: A
Comments:
Lot No: BATCH0000000002 Qty: 1

8421-104
Dart Blade Fold Kit - Pad #5/
Drawing No: (Ref B67-43001-173 Rev B1)
DWG Rev: A
Comments:
Lot No: BATCH0000000004 Qty: 1

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.



Authorized Inspector

05/12/2008

Date